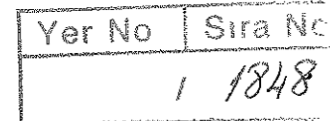
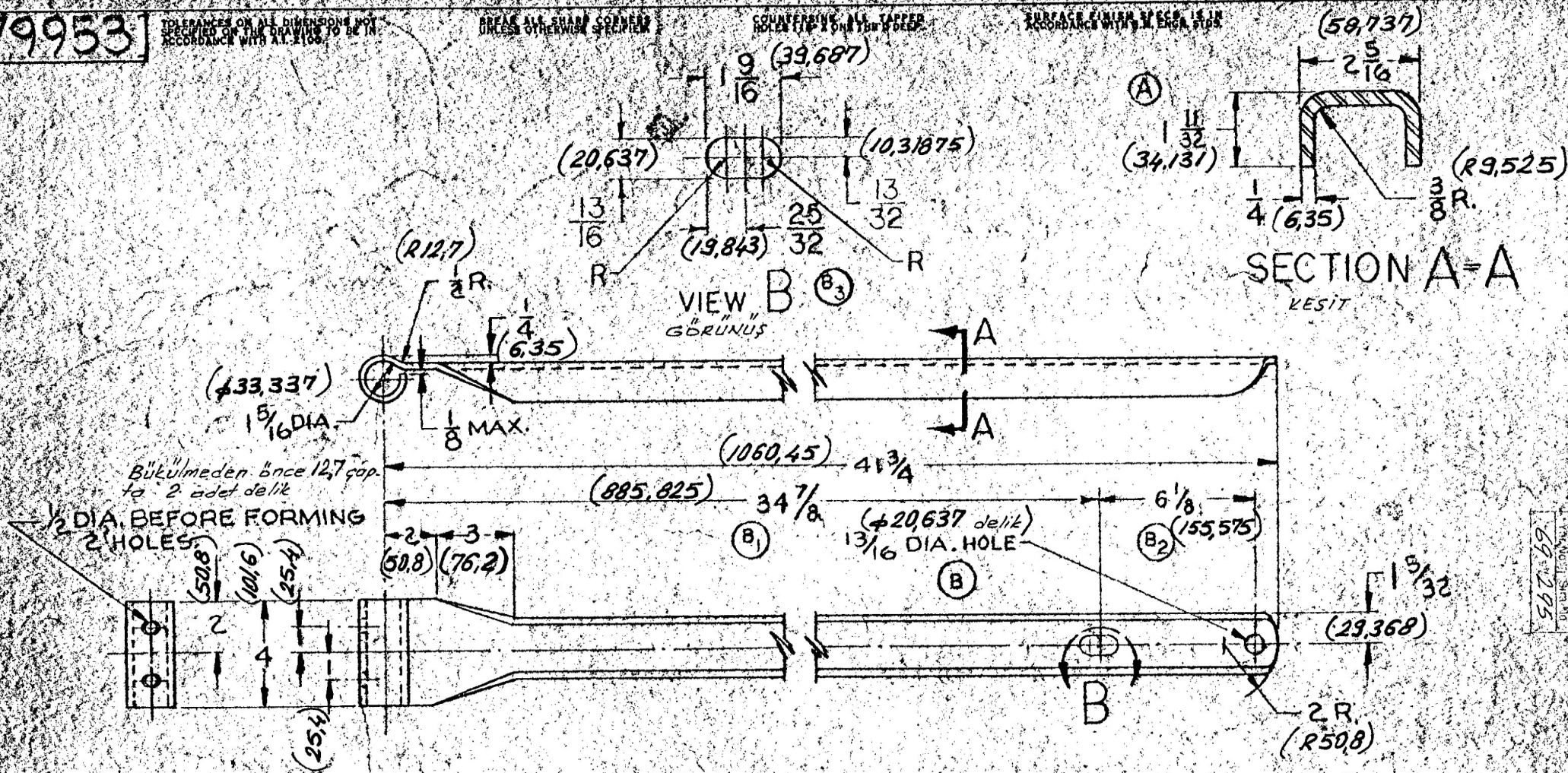


SURFACE FINISH SPECS.  
IS IN ACCORDANCE  
WITH G.M. ENGR. 3708

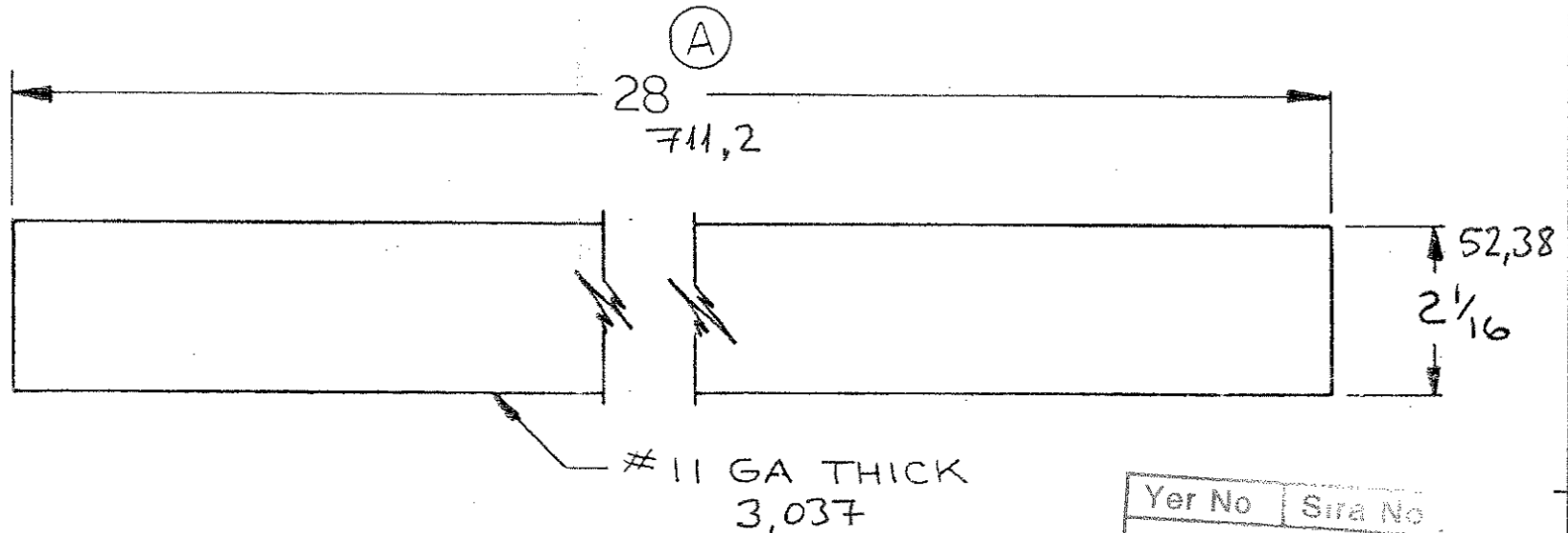


18490  
18672

SURFACE FINISH SPEC. IS IN ACCORDANCE WITH U.M. ENGR. STD9.

[illegible]

8379946

TOLERANCES ON ALL DIMENSIONS NOT  
SPECIFIED ON THE DRAWING TO BE IN  
ACCORDANCE WITH A.I.-2100.BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THRD DEEP.SURFACE FINISH SPECS  
IS IN ACCORDANCE  
WITH G.M. ENGR. STDS.

Yer No	Sira No
	1 1849

RECORDED

								MATERIAL		NAME OF PART		PART NO.	IT. NO.
				NO. REQUIRED PER ASSEMBLY		EMS 56 HR55		ELECTRO-MOTIVE DIVISION					
						CGM. Q. P.		GENERAL MOTORS CORPORATION					
				DR.		DATE		LA GRANGE, ILLINOIS, U.S.A.					
				CK.		4-16-66							
				SIP		4-27-66		STRIP					
				WELD.		4-27-66							
				MOD. ENGR.		4-28-66							
				ENGR.		4-28-66							
				MAY'L.		4-28-66							
DIE 784 A DIM. WAS 29 IN. 07M487 GLC J.S.				DATE		BY		CK.		DATE OF PRINT		PART NO.	IT. NO.
REV. LET.				REVISION		DATE		BY		DATE OF PRINT		PART NO.	IT. NO.
FIRST USED ON				EX. 17588						8379946			